VICAFIL™
As the worldwide leader in wire drawing lubricants, CONDAT offers the industry’s most extensive product range, covering the full spectrum of applications. Our wide range of formulations, including sodium-based, calcium-based and mixed powder lubricants are designed to meet the latest environmental and health-&-safety regulations and directives, aimed to provide:
- Reduced dust levels in the workplace.
- Compliance with latest applicable legislations.
- Sustainable and environmentally-friendly solutions.

Our range has been developed to anticipate the market trends and meet or exceed our customer’s expectations by offering the following potential advantages:
- Reduced soap consumption and waste disposal (and associated costs).
- Improved ‘cleanability’ (e.g. replacement of calcium soaps by sodium soaps).
- Optimized productivity by increased draw speeds.
- Improved adhesion (especially on smooth surfaces).

STEELSKIN™
A range of specialty lubricants, designed for the most demanding applications, formulated with a variety of additives, e.g.
- Extreme pressure (EP) additives (to reduce die wear).
- Graphite additives (to improve drawability).
- MoS₂ additives (to improve lubricity and reduce friction).
- Synthetic wax additives (to enhance lubricity and improve corrosion protection).

APPLICATIONS
Our range has been developed to cover a wide range of applications, including:
- Low, medium and high carbon steels (including zinc galvanized and aluminum clad).
- Stainless and nickel-based alloy steels.
- Non-ferrous materials, e.g. copper, aluminum and zinc.
- Cold rolling / roller-forming, e.g. welded mesh wire.
- Fastener industries (including nails, staples, rivets, and various CHQ fasteners).
- Spring wires (high carbon, stainless, oil-tempered etc.).
- Welding Wire (including CO₂, flux-cored and stick electrode).
- PC Strand and Rope.
- Drawing of bars (round and profiles).
- Fencing, industrial & agricultural wire.
- Tire cord and tire bead wire, etc ....
### DRY LUBRICANTS

**STEELE SELECTION GUIDE**

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#### Calcium soap based lubricants

- **VICAFIL TM**
  - Calcium soap based lubricants
  - [CROCUS-X2-TF4407](#) • Versatile for medium reductions and speeds.
  - [TF132-TF1582](#) • Wire to be galvanised, low residues.
  - [DECAL 600-TF44-TF812](#)
  - [DECAL 440](#)
  - [TF239](#) • High lubricant pick-up.
  - [X4](#) • High speed drawing, Low consumption, Low dust.
  - [TF1679-X8](#)
  - [TF1651](#) • High lubricant pick-up, Easy to remove.
  - [TF1269](#)
  - [TF124-TF3738-DR](#)
  - [CALUMS-CANTOR 60](#)
  - [TF1202-TF1689-TF1889](#)
  - [LM410-LM395-LM1120-LAM 446](#)
  - [TN4543](#)
  - [TN3851*](#) • Good drawing ability, Good cleaning ability.
  - [TN3952](#)
  - [TN1700](#) • Very high adherence. High lubricant pick-up.
  - [TN1548*-TN1678-TN1950](#)
  - [TN2693-TN1948*](#)
  - [SALVA 5-TN1180-SALVA 30](#)
  - [SUMAC 3*-SANTALE 6*-SUMAC 5*-](#)
  - [TN3773*](#)
  - [TN21-TN19T3](#)
  - [SECALE-TN3785](#)
  - [TN4392-TN1012-SPS 99](#)
  - [3814-2408](#)
  - [99 MO-1091](#)
  - [98G 3](#)
  - [121-4165](#)
  - [366](#)
  - [5691-1670](#)
  - [1629](#)
  - [4Z](#)
  - [3150](#)
  - [Powder GF](#)
  - [CONDAT-104 Avenue Frédéric Mistral-38 670 Chasse-sur-Rhône-France](#)
  - [Tel. 33 (0)4 78 07 38 38 - Fax 33 (0)4 78 07 38 00 - condat@condat.fr - www.condat.fr](#)

#### Sodium soap based lubricants

- [SALVIA 5* - SANTALE 6* - SUMAC 5*](#)
- [SUMAC 3*](#)
- [SUMAC 5*](#)
- [SUMAC 3*-SANTALE 6*-SUMAC 5*-](#)
- [TN3773*](#)
- [TN21-TN19T3](#)
- [SECALE-TN3785](#)
- [TN4392-TN1012-SPS 99](#)
- [3814-2408](#)
- [99 MO-1091](#)
- [98G 3](#)
- [121-4165](#)
- [366](#)
- [5691-1670](#)
- [1629](#)
- [4Z](#)
- [3150](#)
- [Powder GF](#)

* : <6,5% Borax